





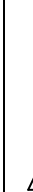




N	Hinges		3
P	Screws		2
Q	Screws		9
R	Screws		16
S	Screws		8
T	Screws		14
U	Screws		2
V	Screws		4
W	Nails		50

Tools required (NOT SUPPLIED)

Power screwdriver with Pozidrive No.2 bit. Tape measure.
3mm pilot drill
Hammer.

Before you start.

Check the packs and make sure that you have all of the parts listed above. If not contact your retailer who will be able to help you.
When you are ready to start make sure you have the right tools to hand, plenty of space and a clean dry area for assembly.

Assembly

1. Take one of the side sections **A** and a Seat back **B**.
2. Screw together using screws **S** as shown in Fig 1.
The panel should be 90mm from the bottom of the post.
3. Fix the second back panel above the one just fitted. The top of the second panel should be level with the top of the side section.
4. Fix the second side panel to the other end of the back panels.

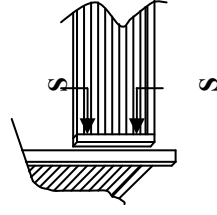


Fig 1

5. Take the back support **D** and fix to the back panel using two screws **T** through the back panel. This fits between the side section supports pre-fitted.
6. Fix the hinges to the Seat lid back beam as shown in Fig 3 using screws **Q**.
7. The Seat lid back beam may now be fixed to the back support using three screws **R**.
8. Now rest the seat lid on the side supports and position it so that the hinges can be screwed in place. Check that it can be raised without fouling..

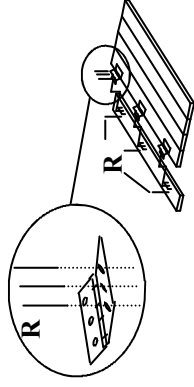


Fig 3

9. The Box seat front should now be fitted. Use one of the box floor slats and the seat lid to determine the position. Fix in place as shown in Fig 4.
10. Fit the slats evenly into the bottom of the box and nail in place as Fig 5. Two slat supports are supplied to support the slats and need to be fitted on the underside of the floor.

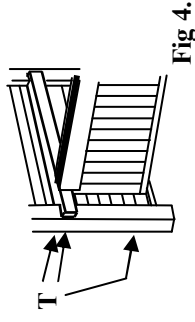


Fig 4.

11. Take the two roof panels and join them together at the apex using two screws **U** as shown in Fig 6 one either side.
12. The back panel for the roof is in two parts. Push these together using the tongue and groove. Place this onto the ledge inside the assembled roof and push into the apex as far as possible. Fix in place using nails as shown in Fig 6.

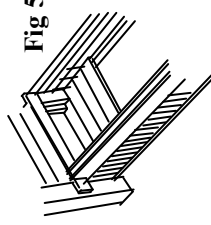


Fig 5

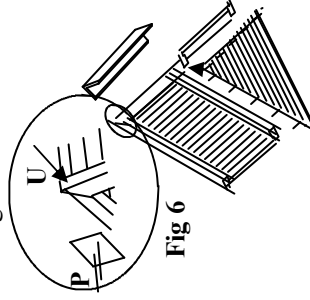


Fig 6

13. Position the roof onto the base assembly and centralise it. Screw in place using screws **V**, one on each corner into the top of the posts.
14. Fix the Fascias **R** to the front of the roof assembly using screws **R** as shown in Fig 7.

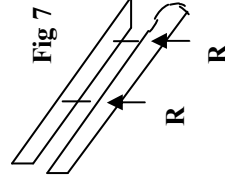
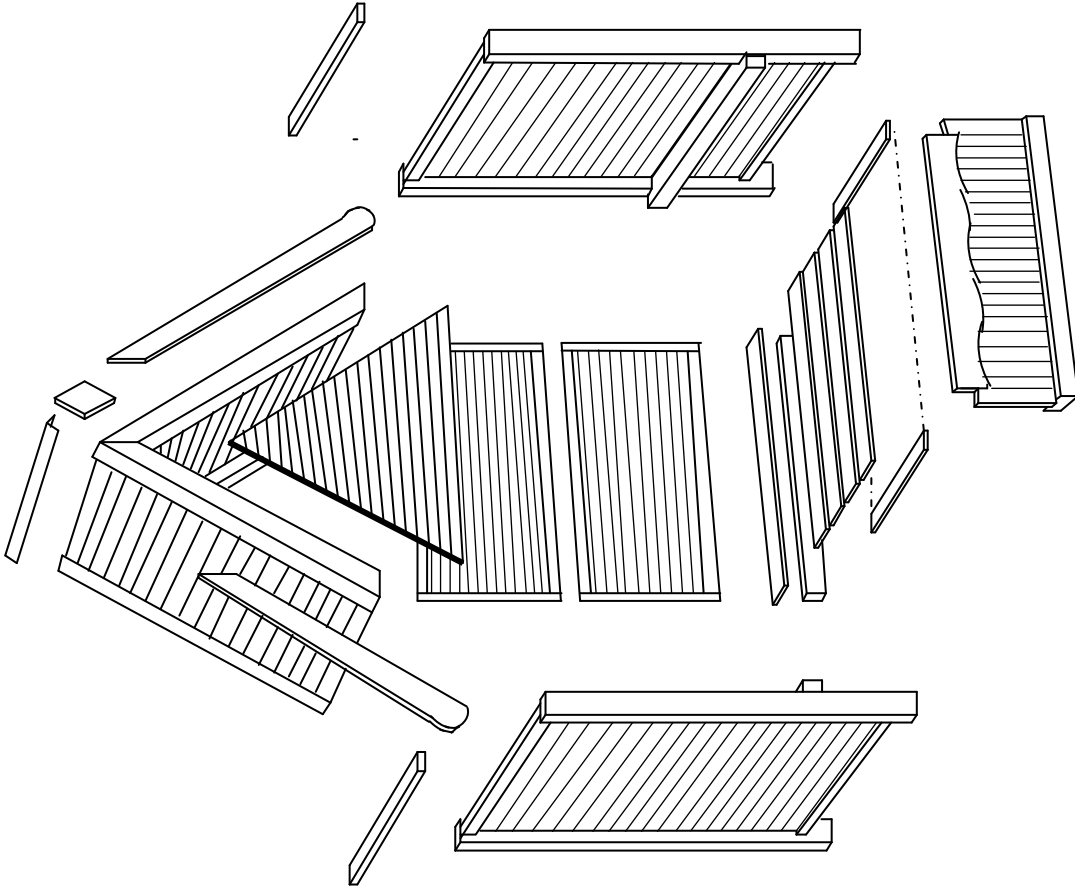


Fig 7

15. Fix the finial at the apex of the roof using screws **P** as shown in Fig 6.
16. Finally fit the roof cover strip using four of the nails provided.

LIVORNO ARBOUR

ASSEMBLY INSTRUCTIONS



A	Side Sections		2
B	Seat Back		2
C	Box seat front		1
D	Seat Support (back)		1
E	Seat lid back beam		1
	Seat lid		1
F	Roof back sections		1
G	Roof panels		2
H	Roof cover strip		1
J	Fascia board		2
K	Box base slats		12
			2
L	Side sealer strips		2
M	Finial		1

CARE OF YOUR ARBOUR

The Livorno Arbour is made of planed pressure treated and FSC certified timber and as such is guaranteed against rot for a minimum of 15 years. However, it must be remembered that as a natural product, timber is subject to movement and weathering as it seasons. It is not uncommon for small spits to occur when drying and warping when timber is allowed to dry too rapidly. These will normally go back when humidity rises, it is nature at work and not considered a fault.

Its colour will also change with time, A re-treatment, as required with a proprietary wood treatment is recommended.