LUGARDE

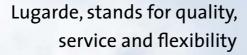


'SIMPLY THE BEST'

AFFORDABLE QUALITY PRODUCTS FROM HOLLAND

WWW.LUGARDE.COM

LUGARDE, FOR MORE THAN 35 YEARS HAS BEEN YOUR FIRST CHOICE FOR ALL-YEAR-ROUND GARDEN PLEASURE



Whether it be a summerhouse, log cabin, garage or veranda, by owning a product from Lugarde you will enjoy many relaxing moments together with your family and friends or you can just relax by yourself in the peace and quiet of your own surroundings.

Custom made at standard prices!

Lugarde produce everything themselves and because of this we are completely flexible to fulfil all your wishes. You can make modifications to all our standard garden buildings or you can create your own individual design. At Lugarde we are here to make your ideas become reality, and all this at no extra charge. Everything is possible and actually nothing at Lugarde is ever standard.

Also available in colour!

For only a small surcharge your summerhouse, log cabin, garage or veranda can now be delivered in colour. You have the choice of 4 different finishes and your garden building will be maintenance free for up to 2 to 5 years (depending on weather conditions).

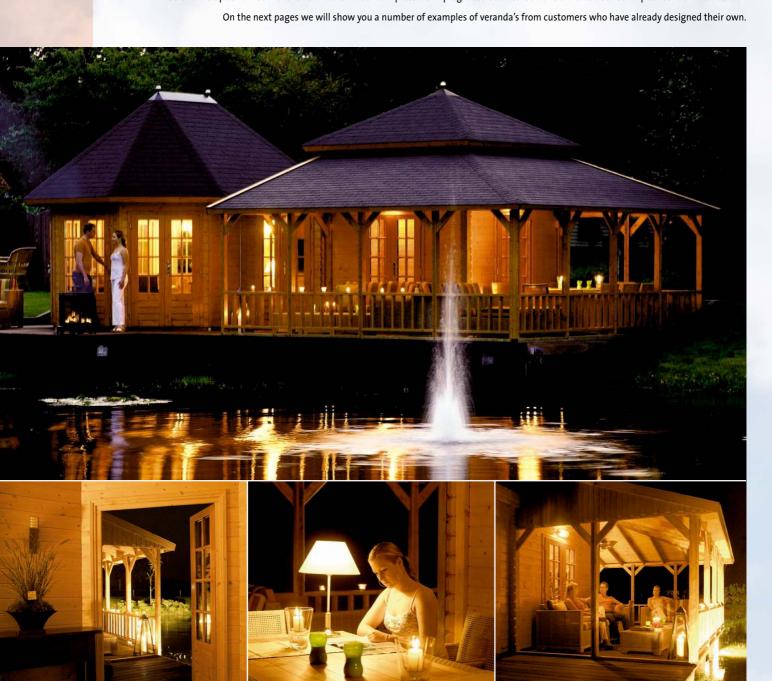
Endless variety in our program.

We also have a very extensive program in 2 different construction systems. The log cabin system is available in wood thicknesses of 44mm and 68mm and the Lugarde designed 3=1 system is available in 28mm and 44mm. The 3=1 system is a unique system, whereby you can slide the wall sections into the corner uprights without having to use any nails or screws. These corner uprights are lined with aluminium on the inside creating a very robust construction. We also offer a very extensive programme of windows and doors. Available in single or double-glazing.

RANGE OF VERANDAS

Who has never dreamt of this? You are sitting on a rocking chair on your own veranda. Reading a good book and sipping a glass of wine. An American veranda attached to your house makes an attractive extension between your living room and your garden. It is very romantic to have a leisurely drink or tasty meal on your own veranda with the one you love or with family and friends. Let the summer rain fall!

The veranda's are available in a maximum depth of 4 meters. The length is not limited. The wood for the veranda is pre-impregnated as standard (see treatment and maintenance). The colour of the pre-impregnated boards is as shown below. The optional floor for the veranda is made from pressure impregnated boards. You have a choice between a pitched roof or a flat roof.





The photo shows a veranda of 300 cm deep x 450 cm long.



The photo shows a veranda of 300 cm deep x 600 cm long.



Veranda pictured is 300 cm deep x 1350 cm long.





Veranda pictured is 400 cm deep and 860 cm long. The posts of the veranda are fitted with decorative bases. This is non standard. Please see price list.

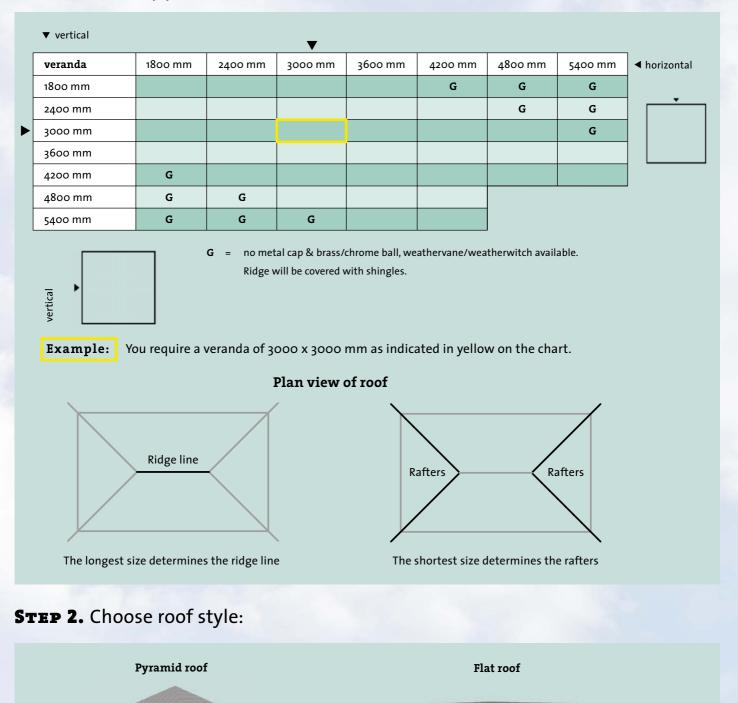


CREATE YOUR OWN FREESTANDING VERANDA IN JUST 3 STEPS!

Follow the steps below:

STEP 1. Choose your size: (for plans see page 84).

The first dimension is always your horizontal elevation. So: horizontal x vertical.

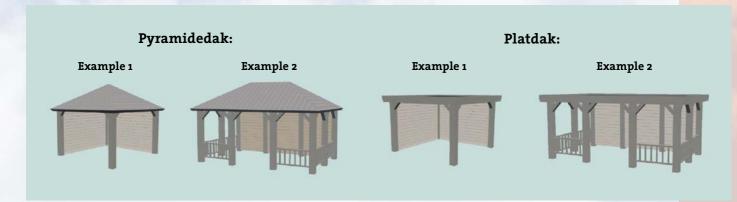


Example 3000 x 3000 mm

Example 3000 x 3000 mm

STEP 3. Choose your accessories:

Choose your eventual closed walls and/or balustrades. See an example below. Open walls, solid walls and/or balustrades can be positioned as per your own specification.



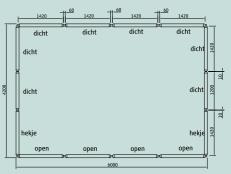
Below and on the following pages we show verandas that have been created by customers previously. These verandas can also be adapted to your own specifications.



VERANDA IBIZA Approx. 420 x 600 cm

Standard design is including the solid back- and side walls and railings, as shown. The posts are 12 x 12 cm. **Article number VI01**





FREESTANDING VERANDAS



VERANDA CORSICA Approx. 420 x 600 cm

Standard design with solid walls and posts of 12 x 12 cm as shown on photo. Article number VC01



VERANDA MADEIRA Approx. 420 x 420 cm

Standard design is including railings as shown on photo. The posts are 12 x 12 cm. **Article number VMo2**



VERANDA CRETE Approx. 360 x 360 cm

Standard design is including posts of 12 x 12 cm.

IN MANY SHAPES AND DESIGNS





VERANDA SOPHIA Approx. 240 x 300 cm

Standard design with 1 solid wall and posts of 12 x 12 cm as shown on photo. **Article number PS12**



VERANDA HAWAI Approx. 300 x 300 cm

Standard design with railings as shown on photo. The posts are 12 x 12 cm. Article number VH01

as shown on photo. Article number VK01

SPECIFICATIONS AND OTHER INFOMATION

Premium quality northern European pine is the foundation of all Lugarde summerhouses, log cabins and verandas. In these countries there are strict government regulations in place to ensure that more trees are planted than are chopped down, so that the ecological balance is maintained. Lugarde guarantees that it makes a point of choosing high-quality raw materials and accessories, delivered with expert treatment and handling. Lugarde allows the wood to dry to a moisture content of approx. 12-14% (kiln dried) to prevent the wood from warping as much as possible. All summerhouses and log cabins have been or will be calculated statically.

PRIMA 3=1 SYSTEM SUMMERHOUSES

The walls of the Prima 3=1 system involve a technique, developed by Lugarde, whereby the milled wall sections slot perfectly into the corresponding corner uprights. The corner uprights are fitted on the inside with slide-in aluminium strips, a system that greatly enhances the strength and durability of the summerhouse (no matter what the weather). The Prima 3=1 system is an extremely stable construction that is easy to assemble. The walls are put together without nails or screws, allowing for any warping of the wood (see example of Prima 3=1 system at the front of the brochure).

LOG CABINS

The log cabin system is also a stack wood construction but with chalet milling in the corners, see example on page 57. The log cabins come in a wood thickness of 44 mm but can also be delivered in a wood thickness of 68 mm. Because Lugarde is responsible for all aspects of production, dimensions can be flexible to suit customers' needs. For further information see pages 54 and 55.

Insulating roof and/or floor

Depending on what you want to use your summerhouse or log cabin for, you can also have it fitted with roof and/or floor insulation. For a garden shed this is usually not necessary, but if you want your log cabin or summerhouse to serve as a guestroom or office, for example, then insulation is advisable. Floor insulation with a thickness of 4 cm is simple to apply and therefore relatively cheap because the insulation is laid beneath the wooden floor. The roof insulation consists of insulation plates (likewise 4 cm thick), which are installed between the shingles and the roof boards using long clout head nails (included). Other insulation options include double-glazed windows and doors. See page on windows and doors, plus our price list.

WINDOWS AND DOORS

Lugarde has a very extensive range of windows and doors: with and without cross-bars, with single glazing or double glazing, with safety glass, with lead strips, casement windows, top-hung windows, tilt and turn windows, fixed windows, windows with ventilation grates and folding doors. The double frame cross-bars for single & double glazed windows and doors are supplied for both outside and inside and are easy to remove. This is a very useful feature should you want to change the design of your summerhouse/log cabin or if you need to clean or paint the windows/doors.

If you opt for different windows and doors

If you want different types of windows/doors, then simply substitute the windows/doors you require to your chosen design and add or subtract the difference in costs (See price lists Windows/Doors). All single doors are LEFT-handed as standard; if you want a right-handed door, you must specify this on your order (no extra charge). For double doors, the RIGHT door is the master door.

RAISING WALL HEIGHT

It may sometimes be necessary to raise the height of the walls if, for example, you opt for double glazing or want to interlink various summerhouses or log cabins or if you opt for an attic in a log cabin. Please refer to our price list. E.g. a log cabin measuring 300 x 300 cm: raising by 1 wall section = 12 running metres at per m1.

WINDOW SHUTTERS

The window shutters can be used on (almost) all windows, see photo on page 62 and the price list. Make sure the space next to the window is at least half the width of the window.

DELIVERY ALWAYS ROADSIDE

All products from Lugarde are ALWAYS delivered roadside.

PACKING/KIT INSPECTION

All Lugarde products are packed in environmentally-friendly film that you may be able to re-use. We recommend that you inspect the contents of the kit within 8 days of receipt using the enclosed parts list, and notify your dealer or Lugarde immediately in the unlikely event that anything is missing or damaged.

KIT BAG

The kit bag holds the construction drawing, list of materials, assembly instructions, logbook and all the fastenings. If the construction drawing and/or assembly instructions are missing, call us or download them from our website.



Logbook

When your summerhouse or log cabin is delivered you will receive a logbook (in the kit bag) containing numerous tips and space for notes, e.g., purchase date, wood treatment, colour numbers, paint, dealer's name, type of summerhouse, order number, etc. etc.

GIFT VOUCHER

We always enjoy receiving feedback and photos from our customers' summerhouses or log cabins, and if your photo can be used in our next brochure you will receive a gift voucher worth 85 pounds.

WARRANTY AND COMPLAINTS PROCEDURE

Lugarde grants a 5-year warranty on manufacturing or construction faults; damage caused by humans, animals or natural disasters does NOT fall under the warranty. Complaints as a result of a poorly laid foundation or faulty assembly, poor maintenance and/or the wrong maintenance materials do NOT fall under the warranty (see also maintenance).

Assembly

Lugarde has a list of select independent assembly companies that can assemble your summerhouse/log cabin for an extra charge and can also lay foundations or carry out any other necessary additional work. For further information, please contact the assembly company yourself. **TIP**! Please ensure that there is sufficient clearance (work space) around the summerhouse to facilitate assembly work and (re) treatment of the wood, amongst other things.

PREPARING THE FOUNDATIONS

All summerhouses/log cabins are delivered inclusive of pressure impregnated foundation beams. Any wooden flooring is also supplied with pressure impregnated floor joists. The laying of perfectly level foundations is the most important part of the preparation work for siting a summerhouse or log cabin. If the foundation is not laid correctly problems can occur later, for example, windows and doors may not function correctly and gaps may appear in the wall sections. Depending on the subsoil, remove earth to a depth of around 20 cm, fill in the hole with yellow sand, then compact and vibrate the entire area. Next lay a floor of tiles or concrete slabs – once again the most important thing is to ensure that the entire area is perfectly level. The floor must always be above ground level, and we recommend putting a layer of gravel all the way round the summerhouse to protect it from splashing (rain) water, in case of doubts or queries about the subsoil, you can always call your dealer or Lugarde – please also refer to our logbook.

BUILDING PERMIT

For a summerhouse or log cabin, you are in many cases required to apply for a building permit or you may have a duty to report it. Please contact your local authority for further information or ask your dealer.

TREATMENT AND MAINTENANCE

All summerhouses and log cabins are delivered untreated as standard. We have no control over the elements. Wind, rain and sun have free rein. To provide optimum protection for your summerhouse, log cabin or veranda against the effects of the weather, you must treat the wood as quickly as possible – internally and externally. We recommend treating the wood first of all with impregnating agent after assembly. Then you can treat the summerhouse with non-transparent or transparent dye stain, e.g. from Lugarde. Combining impregnating agent with dye stain provides the best results. Lugarde has developed an excellent system for this purpose together with a well-known paint manufacturer – a system that focuses on quality and care for the environment.

ARRANGE TO HAVE YOUR SCABIN/SUMMERHOUSE/VERANDA IMPREGNATED WITH A CHOICE BETWEEN 4 COLOURS!

You can also have your summerhouse or log cabin impregnated by Lugarde – this is done with a plunge method. First the wood will be pre-treated and then it will be treated with the colour of your choice. The wood is then optimally protected for 2-5 years (depending on weather Conditions). There is then no need to use impregnating agent (see sample colours on pages 80 and 81. Retreating can be done with the same stain or a different colour stain/paint. For information on the extra charges relating to impregnating, please refer to our price list.

CONFIRMATION OF ORDER TO DEALER

Once Lugarde has sent the dealer written confirmation of the order (normally within 1 week of the order being placed) it cannot be amended free of charge and will be subject to an alteration fee of 50 pounds. Charges will also be made for any order for a summerhouse or log cabin that is cancelled when the order is ready for dispatch.

CALCULATING THE COST OF A LOG CABIN/SUMMERHOUSE/VERANDA YOURSELF

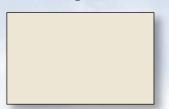
We have put together a chart in the price lists (matrix) to allow you to work out the cost of the summerhouse, log cabin or veranda yourself. Matrix maximum up to 600 cm. Prices for larger log cabins, summerhouses or veranda's are available on request – you can ask for a draft sketch and a quotation. By arrangement, our design department will prepare a design drawing at a cost of 100 pounds; this amount will be refunded to you as soon as the log cabin/summerhouse/veranda has been delivered.

Of course, you can always call, fax or e-mail your dealer or Lugarde for advice. Telephone ++31 (0) 573 401800; fax ++31 (0) 573 401880; or e-mail: sales@lugarde.nl

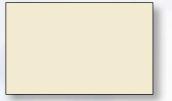
Models of summerhouses, log cabins and verandas, building systems, construction drawings, photos and/or text in this brochure or on our website must not be borrowed, reproduced or used in any way whatsoever, either in part or in full, without written consent from Lugarde.

Prices, models and materials are subject to change. We accept no liability for printing errors. Lugarde [®] and the Prima 3=1 system are registered trade marks. The Prima 3=1 system is the property of Lugarde [®] / Wuestman B.V. Patent pending EP1 387 912 Brochure issue 2011/2012

Non-transparent stain



234 Antique white



302 Cream



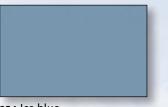
326 Summer yellow



447 Fresco yellow



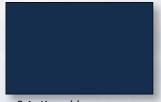
363 Yellow ochre



254 Ice blue

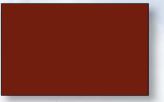


129 Old blue



238 Antique blue





13 Burgundy

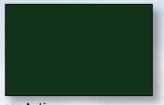


509 Mellow green



506 Old green





235 Antique green



352 Window grey

Tip:

Order the paint at the same time as the building, as this will save you shipping costs later.

Transparent stain





232 Oak



213 Teak



218 Eco-green



Impregnating agent

(colours may vary)





MG=opal glass. T = thermopane, T-doors standard height 1935 mm. Standard height for single glazing doors is 1800 mm, excluding ph20, ph25, pe50, dd03, mg01, mg02 and all doors with 3 or 4 shutters. All measurements shown are clear opening width.

Lugarde[®] Laren Holland

- **T** +31 (0)573 401 800
- **F** +31 (0)573 401 880
- I www.lugarde.com
- E sales@lugarde.nl





OFFICIAL LUGARDE® DEALER:

© 2011 Lugarde®